TO ADJUST THE REACH of the unit to accomodate a standard drill chuck, loosen and remove the pinion end cap on the opposite side of the unit to the handles.

Lay the drill on its side as shown in **Fig. 1**, and withdraw the pinion shaft by about 10mm to free the pinion from the slide rack, the pinion shaft does not need to be completely removed.

Hold the pinion shaft up whilst moving the slide until the 4 cap bolt heads are exposed - **Fig. 2.** Do not overstretch the cable.

Remove the 4 cap bolts (**Fig. 3** arrowed) and lift the motor away from the slide - **Fig. 4**.

Align the long locking bar on the motor with the upper keyway in the slide, **Fig. 5**, hold the motor in position, and refit and tighten the 4 cap bolts, **Fig.6**. Raise the pinion shaft whilst moving the slide back until it can re-engage with the rack.

• Slide the pinion shaft home and re-fit and tighten the pinion end cap and washers. • Check the slide moves smoothly along its whole stroke. • Fit the chuck adaper into the arbor.

The machine can now accommodate most standard length twist drills.

Fig. 1

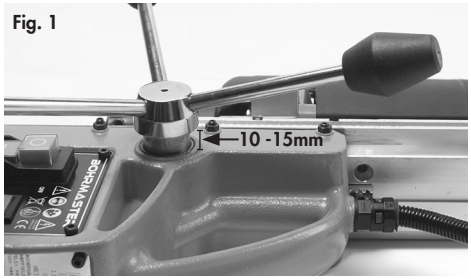


Fig. 2

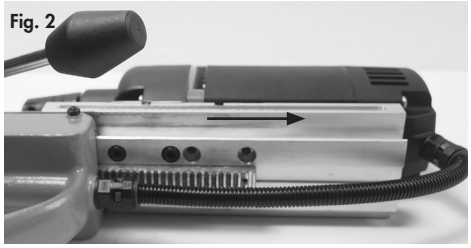


Fig. 3

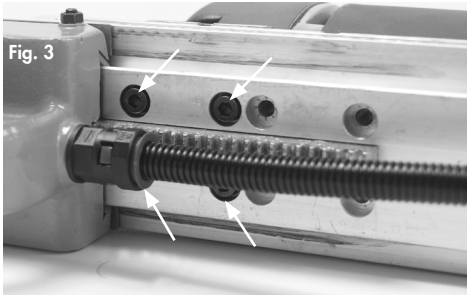
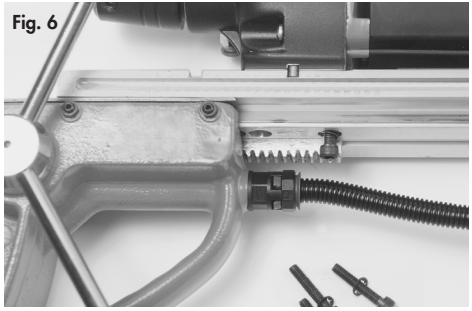


Fig. 4

Fig. 5

Fig. 6



REGOLAZIONE SLITTA

Una volta alzato il motore nella slitta, la corsa di 110mm si alza, cosi la distanza fine corsa naso macchina al basamento è di circa 35mm.
Per forare bisogna alloggiare un’estensione.

Con l'estensione art.20 1311 alloggiata e una fresa Weldon:

- Utile 32mm es. articolo 20 1260 lo spessore massimo di foratura sarà di 17mm (usare pilota)
- Utile 42mm es. articolo 20 1315 lo spessore massimo di foratura sarà di 27mm
- Utile 55mm es. articolo 20 1316 lo spessore massimo di foratura sarà di 42mm